

AMENDMENT TO THE CLAIMS

1.(currently amended) A method of setting a compressive force in an assembly, comprising:

placing a film between first and second contacting surfaces in the assembly, the film having an optical property responsive to a pressure pattern between the first and second contacting surfaces;

providing the compressive force at an initial level to the first and second contacting surfaces to generate an initial pressure pattern;

removing the compressive force and removing the film from between the first and second contacting surfaces;

sensing the optical property to derive a sensed initial pressure pattern;

providing a stored setting in a computer, the stored setting controlling the compressive force; and

updating the stored setting as a function of the computer comparing the sensed initial pressure pattern to the reference pressure pattern, wherein the function of the comparing comprises a statistical process control function so that the stored setting changes in response to shifts in average optical density.

2.(original) The method of Claim 1, wherein the optical property is sensed by an optical densitometer providing a densitometer reading.

3.(original) The method of Claim 1 wherein the film has thickness that is less than 120 micrometers.

4.(original)The method of Claim 1, wherein the first contacting surface is a disc clamp surface, the second contacting surface is a disc surface, and the sensed initial pressure pattern diagnoses a surface defect.

5.(original) The method of Claim 1, wherein the assembly includes a cavity and the first and second contacting surfaces seal the cavity.

6.(original) The method of Claim 1, wherein the first contacting surface is a cover gasket surface, the second contacting surface is a housing surface, and fasteners provide the compressive force.

7.(original) The method of Claim 1, wherein the first contacting surface is a printed circuit cable header gasket surface, the second contacting surface is a housing surface, and fasteners provide the compressive force.

8.(original) The method of Claim 1, further comprising:

diagnosing a defect in at least one of the first and second contacting surfaces as a function of the sensed initial pressure pattern.

9.(original) The method of Claim 1, wherein the first contacting surface is a label surface and the second contacting surface is a roller surface that is movable over the label surface.

10.(original)The method of Claim 1, wherein the first contacting surface is a manufacturing fixture clamp surface, the second contacting surface is a disc drive housing surface, and a manufacturing fixture provides the compressive force.

11.(original) The method of Claim 1, wherein the first contacting surface is a leak tester gasket surface, the second contacting surface is a housing surface, and a test fixture provides the compressive force.

12.(currently amended) An apparatus that sets a compressive force between first and second contacting surfaces in an assembly, comprising:

a film between the first and second contacting surfaces, the film having an optical property responsive to a pressure pattern between the first and second contacting surfaces;

a compressive force generator applying a compressive force at an initial level to the first and second contacting surfaces to generate an initial pressure pattern;
an optical sensor sensing the optical property to derive a sensed initial pressure pattern; and
a computer comprising:
 a stored setting controlling the compressive force; and
 a comparator comparing the sensed initial pressure pattern and a reference pressure pattern and the computer updating the stored setting to adjust the compressive force as a function of the comparing, wherein the function of the comparing comprises a statistical process control function so that the stored setting changes in response to shifts in average optical density.

13.(original) The apparatus of Claim 12, wherein the optical sensor comprises an optical densitometer providing a densitometer reading.

14.(original) The apparatus of Claim 12 wherein the film has thickness that is less than 120 micrometers.

15.(original) The apparatus of Claim 12, wherein the first contacting surface is a disc clamp surface, the second contacting surface is a disc surface, and the sensed initial pressure pattern diagnoses a surface defect.

16.(original) The apparatus of Claim 12, wherein the assembly includes a cavity and the first and second contacting surfaces seal the cavity.

17.(original) The apparatus of Claim 12, wherein the first contacting surface is a cover gasket surface, the second contacting surface is a housing surface, and fasteners provide the compressive force.

18.(original) The apparatus of Claim 12, wherein the first contacting surface is a printed circuit cable header gasket surface, the second contacting surface is a housing surface, and fasteners provide the compressive force.

19.(original) The apparatus of Claim 12, wherein the first contacting surface is a label surface and the second contacting surface is a roller surface.

20.(original) The apparatus of Claim 12, wherein the first contacting surface is a manufacturing fixture clamp surface, the second contacting surface is a disc drive housing surface, and a manufacturing fixture provides the compressive force.

21.(original) The apparatus of Claim 12, wherein the first contacting surface is a leak tester gasket surface, the second contacting surface is a housing surface, and a test fixture provides the compressive force.

22.(currently amended) An apparatus that sets a compressive force between first and second contacting surfaces in an assembly, comprising:

- a film between the first and second contacting surfaces, the film having an optical property responsive to a pressure pattern between the first and second contacting surfaces;

- a compressive force generator applying a compressive force at an initial level to the first and second contacting surfaces to generate an initial pressure pattern; and

- a sensor sensing the optical property to derive a sensed initial pressure pattern; and

- computer means including a computer for storing a setting controlling the compressive force and for comparing the sensed initial pressure pattern to a reference pressure pattern and for updating the stored setting to adjust the compressive force as a function of the comparing, wherein the function of the comparing comprises a statistical process control function so that the stored setting changes in response to shifts in average optical density.

23.(original) The apparatus of Claim 22, wherein the assembly includes a cavity and the first and second contacting surfaces seal the cavity.

24.(original)The apparatus of Claim 22, further comprising:

diagnosing a defect in at least one of the first and second contacting surfaces as a function of the sensed initial pressure pattern.

25.(original) The apparatus of Claim 22, wherein the optical property is sensed by an optical densitometer providing a densitometer reading.

--26.(new) A method of setting a compressive force in an assembly, comprising:

placing a film between first and second contacting surfaces in the assembly, the film having an optical property responsive to a pressure pattern;

providing the compressive force at an initial level to the first and second contacting surfaces to generate an initial pressure pattern;

removing the compressive force and removing the film from between the first and second contacting surfaces;

sensing the optical property with an optical sensor to derive a sensed initial pressure pattern;

providing a stored setting in a computer, the stored setting controlling the compressive force; and

updating the stored setting as a function of the computer comparing the sensed initial pressure pattern to the reference pressure pattern, wherein the function of the comparing comprises a statistical process control function so that the stored setting changes in response to shifts in average optical density to maintain a normal distribution of sensed pressure patterns over time.

27.(new) The method of Claim 26 and further comprising:

controlling conning of a disc of magnetic media with the updating of the stored setting.

28. (new) The method of Claim 26 and further comprising:

inspecting the sensed initial pressure pattern for high and low points of the pressure pattern;

marking the high and low pressure points; and

taking densitometer measurements and the marked high and low pressure points.--